

Date: Thursday, 12/20/2007 3:17:11 PM
User: Kim Johnston

Process Sheet

SPLHIT

3

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 204 DUAL MIRROR ASSEMBLY
Job Number : 36466 -1
Estimate Number : 10141
P.O. Number :
This Issue : 12/20/2007 S.O. No. :
Print Rev. : NC
First Issue : 1/1 Type : SMALL /MED FAB
Previous Run : 29082
Written By :
Checked & Approved By :
Comment : Est Rev. Removed Manufacturing 05-11-01 JLM

Part Number : D204562041
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material :
Due Date : 1/15/2008

Qty: 3 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD204-562-041 CHG003

2.0 36466A MIRROR BRACKET



Comment: Sub-Component MIRROR BRACKET

D2161-204 B 36919

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

4.0 D2011103 Mirror 8"



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2011-103 Mirror

29695

SQ

5.0 MS27039108 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 MS27039-1-08 Screw

M105076

1 Package of paperwork

8/1/3 SQ (SK)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 204 DUAL MIRROR ASSEMBLY

Job Number: 35466

Part Number: D204562041

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

CC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

8/2/25 (3)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D204-562-041

Location: B

8/2/25 50 (3x)

8.0

3021

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

8/2/25 (3)

Job Completion:



2008/2/25 (3)

Date: Wednesday, 13/02/2008 3:25:03 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D204-562/D205-563/D212-580
Job Number	: 37409		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: Z_CUSTOM
This Issue	: 13/02/2008	Drawing Number	: ECN 1130
Prsht Rev.	: NC	Project Number	:
First Issue	: / /	Drawing Revision	:
Previous Run	: 00015	Material	:
	Type : SMALL / MED FAB	Due Date	: 20/02/2008
Written By	:	Qty:	1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

D204-562-041

36466 (1x) 37235 (1x)

D205-563-041

37214 (1x) 34467 (4x) 32722 (1x)

D212-580-041

36183 (2x)

ADD NEW PAPERWORK TO KITS IN STOCK
 FAA STC SH975NE, PER ECN 1130

RETURN TO STOCK

8/2/15 50 (10x)

2.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

10
 12 FEB 02/19

Job Completion



u 08.02.19